



Textile Printing



# TEXIFLOCK E-FF

## PRODUCT DESCRIPTION

Water-based adhesive for transfers

## APPLICATION FIELDS

Adhesive for transfer packs, for transferring of MYTEX and TRANSFER FLOCK.

## APPLICATION PROCESS

<b>Substrates</b>	Cotton 100% Cotton mixed with synthetic fibres Elastic substrates The substrates may be white or coloured
<b>Threads/cm</b>	Max: 43 Th/cm (100 Th/inch)
<b>Emulsion</b>	ZERO - IN ASTRA ZERO - IN UNIVERSAL PLUS
<b>Squeegee</b>	Squeegee edge and hardness depending on the desired final effect
<b>Curing</b>	Max: 150°C for 2 minutes
<b>Transfer</b>	<b>MYTEX</b> 150°C for 15" <b>TRANSFER FLOCK</b> 175°C for 20" <b>TRANSFER PACKS</b> 180°C for 15" <b>PEEL COLD</b>
<b>Thinner</b>	In case, max 2% Water
<b>Retarder</b>	In case, max 5% <b>TEXILAC RITARDANTE</b>
<b>Cleaning</b>	Immediately after printing, with water
<b>Storage</b>	Away from direct sunlight At a temperature between 15-35°C



## GENERAL FEATURES

- Very elastic
- PVC and Phthalate free
- Formaldehyde-free

## PREPARATION:

Ready-to-use ink.

In order to increase the brightness of **TRANSFER FLOCK** onto dark fabrics, it is suggested to colour the adhesive by adding 2% **White Pigment. (20gms/Ltr)**

## APPLICATION:

The higher is the adhesive quantity, the better is the transfer fastness.

The applications with **MYTEX** or **TRANSFER FLOCK** must be peeled off after complete cooling only.

In case of application as an adhesive for screen printing water-based transfers, **TEXIFLOCK E-FF** must be overprinted as last colour. The so obtained transfers are particularly elastic and have a good washing fastness up to 60°C.

## CURING:

Complete drying at room temperature within 45-60 minutes, or into oven at 100°C-110°C for 2 minutes.

In case that curing of the inks, that have been printed in combination with **TEXIFLOCK E-FF**, before transferring is necessary, it is recommended not to exceed 150°C for 2 minutes.

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